

Order ID 102270

3 12:42:37 PM

D3183-045

ID:

ie: Bearing Assembly

e: 5/30/13 Start Qty: 20.00

Date: 5/30/13 Req'd Qty: 20.00

z:

s: Process Plan: MUS

Date: 5/30/13 Tooling:

102270

Setup Start

NS1

Stop

NS2

QC:

Date: SPC (Y/N):

Cust Item ID:

Customer:

ID/
Iteration ID
Operation
Description
Revision Nbr

ID/ Iteration ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Rev C1

0.00

Hardinge CNC LATHE SMALL

Memo

0.00

FK 13/05/30

60

C Lathe Small

Turn D3183-9 Cap as per Folio FA3881 Deburr

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

FK 13/05/30

60

QC8- Inspect parts - second check

0.00

Memo

0.00

5/13/5/30

60

Work Order ID 102270

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Item ID: D3183-045

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Bearing Assembly

Start Date: 5/30/13 Start Qty: 20.00

20

Cust Item ID:

Required Date: 5/30/13 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

NR1

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

130

Small Fab

0.00

22x

5/13/06/04

Small Fab

Memo

0.00

Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

140

140

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

22

22

150

150

Packaging

Packaging

Identify as per dwg & Stock Location:

51235 B
0.00

0.00

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Item ID: D3183-045 Accept *N900040100* Setup Start *NS1*

Revision ID:

Item Name: Bearing Assembly Stop *NS2*

Start Date: 5/30/13 Start Qty: 20.00 *20* Cust Item ID:

Required Date: 5/30/13 Req'd Qty: 20.00 *20* Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 *160* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							13-06-07 ME 13-6-4

Picklist Print

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Work Order ID: 102270

Parent Item: D3183-045

Start Date: 5/30/13

Required Date: 5/30/13

Parent Item Name: Bearing Assembly

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP - A04.02.18New issueKJ/DS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3183-5
Bearing

Manufactured

No

110 Each 48.0000

1 20

GP 13/06/04

MDELRLINR1.000
Delrin Round Bar 1"

Purchased

No

130 f 41.5670

0.0333 0.701052

Location Loc Qty Loc Code

ST235B 48

98653 48

22

Location Loc Qty Loc Code

MAT018 41.567

125251 41.567

2.103

FK 13/05/130

DART AEROSPACE LTD	Work Order:	100001
Description: Cap	Part Number:	D3183-9
Inspection Dwg: D3183	Rev: C1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by: FK

Audited by:

Prototype Approval: N/A

Date: 13/05/20

Date: 13-5-30

Date: N/A

Rev	Date	Change	Revised by	Approved
A	04.04.20	New Issue (P/O D3183-045)	KJ/RF	
B	06.03.09	Dimension Ø0.830 was Ø0.850	KJ/JLM	2011

100%

DRAWING NO. D3183	TITLE BRACKET ASSEMBLY	REV.C1	DART AEROSPACE LTD ENGINEERING ORDER	D.E.O. NO. D3183-C1-1	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN <i>JP</i>	CHECKED <i>JP</i>		MFG. APPR. <i>M</i>	APPROVED <i>JP</i>	DE APMR. <i>JP</i>	
DATE 10.05.14	DATE 10.06.30		DATE 10.06.30	DATE 10/06/30	DATE 10/06/30	

D3183-5 BEARING

ADD POSSIBLE SUPPLIER: KML P/N 6800-ZZ

BASIC LOAD RATING REQUIREMENT: Cr = 1720 N (386 lb) MIN [DYNAMIC]
Cor = 840 N (188 lb) MIN [STATIC]

REF PAR 10-012

RELEASED
2010-07-22
JP